TITAN HI LOAD RADIAL 48S R-1S
WITH T99 STUBBLE GUARD TREAD COMPOUND

The Titan Hi Load Radial 48S R-1S delivers superior treadwear, reduced lug induced vibration, and higher load capabilities over standard R-1 radials. The lugs have been broadened and buttressed for more even wear, reduced lug flex, and improved stability at transport speeds. The shoulders of the lug are rounded to minimize crop interference in post emergence field work and turf damage during turns. This tire features T-99 tread compound for advanced protection against stubble damage such as tearing, chunking and scarring. The Hi Load Radial's higher tread to void ratio allows a 47% higher load capacity over the standard R-1 5* tire.
**DYNA TORQUE RADIAL**

**Designed For High Traction And Smooth Ride**

- Revolutionary 3-pitch tread design for improved traction
- ‘Natural’ shape casing improves tire body life
- High in vibration-resistance for a comfortable ride
- Outstanding traction provides less time in the field and lower fuel costs

**ULTRATORQUE/ULTRATORQUE PLUS RADIAL**

**Premium Rugged Design For Excellent Traction In Wet And Dry Soils**

- Full R-1 nonskid depth
- Lugs offset from centerline for unobstructed soil penetration and traction
- Open center for wet soil mobility and tread cleaning
- A riding cleat for excellent hard surface ride and uniform long lasting treadwear
- Patented tread design
- Dual pry notches for easier mounting
- Excellent durability for long service life
- Extra tall metric version equivalent to standard conventional sizes in overall diameter
DT710 RADIAL
Goodyear's Smoothest Riding Rear Farm Tire
- Reduces ride disturbance to the operator with its patented tread design of interlocking center lugs
- Provides unmatched performance in dry-land conditions where R-1 tires are recommended
- Better traction, improved ride, longer wear, and less fuel consumption than any bias ply tire.

DT730 RADIAL
Row Crop Service Tire
- High aspect ratio radial design and narrow section width is well suited for row crop farming
- Center element, traction layout with wrap-around shoulder lugs to reduce crop and soil damage

VERSATORQUE RADIAL
Outstanding Performance In Either Direction
- Unique patented non-directional R-1 lug design
- High center contact area for excellent ride and handling
- Multiple interlocking lugs offer an increase in traction edges
OPTITRAC DT812/DT818/DT822/DT824/DT830 RADIAL

Next Generation For Improved Traction In Heavy Soils

• Advanced lug design provides outstanding mobility in both wet and dry soils
• Maintains traction at its highest level for all-around efficiency
• Increased flex-zone in the tire sidewall helps to improve damping characteristics
• Excellent flotation characteristics provide minimum soil compaction
Designed For Top Performance In Heavy, Moist Soils

- 45-degree tread lug angles to promote self-cleaning tread action
- Up to 25% deeper than conventional R-1 tires
- High strength body cords and belt package provide needed carcass strength for today's modern equipment and field conditions
- DT800 Radial is specifically designed for row crop farming, and features rounded shoulders to reduce soil and plant damage
- DT810 Radial is offered in 70-series sizes to provide improved traction and less soil compaction
- DT820 Radial in extra-wide flotation sizes provide excellent traction
- DT820 HD offers increased load carrying capacity or demanding scraper service applications
HARVESTORQUE

Constructed Specifically For Today’s Combine Applications

• Rugged, winter tread lugs for optimal service in heavy-duty combine applications
• Road travel tread design minimizes road vibration for smoother performance on pavement
• Maximized lug contact area promotes longer treadwear and improved vehicle stability
• Open tread center and high lug count provide excellent traction and lug cleaning in soft or wet terrain, as well as hillside applications
DURATORQUE
Built For Traction, Long Wear, Dependable Service

- Designed to be an affordable, durable and dependable tire for tractors operating in general farming applications
- Proven single-lug design provides long, even wear as well as good self-cleaning traction
- Computer design technology was applied to create a ‘natural’ shape casing that improves the overall tire body life
**Available Patterns**

**Traction Tires**

**Bias Ply R-1**

- **Dyna Torque II**
  - High-Traction Efficiency, Long Tire Wear
  - Long-bar, short-bar design outpulls single pitch lugs by as much as 15% on plowed ground
  - Excellent drawbar pull, even on high-torque tractors
  - Stability and roadability are improved, vibration is reduced

- **Traction Sure Grip**
  - Steady Pull, Sharp Bite
  - Ruler straight lugs designed to give tires the necessary grip for an even, steady pull
  - Open-center permits a deep, sharp bite, assuring efficient self-cleaning action

- **Irrigation Service TI3**
  - Designed For Sprinkler Irrigation Service
  - Wrap-around lug shape for full tire with gripping action
  - Open tread center to maintain cleaning
  - Rounded tire shape to reduce crop and soil damage
  - Increased lug count for improved tractive performance
  - Unique long-short-short staggered bar sequence that provides improved lug distribution for high load carrying requirements

- **DT195**
  - Steady Pull, Sharp Bite
  - Slow-wearing compound for long service
  - Special 3T casing provides stronger construction
**DYNA TORQUE II**

High-Traction Efficiency, Long Tire Wear

- Long-bar, short-bar design out pulls single-pitch lugs by as much as 15% on plowed ground
- Excellent drawbar pull, even on high-torque tractors
- Stability and roadability are improved, vibration is reduced

**TRACTION SURE GRIP**

Steady Pull, Sharp Bite

- Ruler straight lugs designed to give tires the necessary grip for an even, steady pull
- Open-center permits a deep, sharp bite, assuring efficient self-cleaning action
SPECIAL SURE GRIP TD8 RADIAL

Maximum Traction In Adverse Soil Conditions

• Twice the tread depth as a conventional R-1 tire
• “Turbine design” lug configuration flows away clogged mud to provide excellent traction in less than desirable conditions
• Precision angled, double-tapered lugs bite deeply in the soil
• Open-faced tread pattern kicks out straw and field trash before it can clog
SPECIAL SURE GRIP/
SPECIAL SURE GRIP TD8 BIAS

Maximum Traction In Adverse Soil
Conditions

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SOFTRAC II
For On- And Off-Road Traction
• Wide, flat tread for good flotation
• Tread pattern provides dependable traction on or off the road
• Squared-off shoulders for steering stability

SFT105
Specially Designed For Turf Application
• Minimum soil disturbance
• Low inflation operating pressures
ALL WEATHER
Maximum Flotation With Minimum Soil Disturbance
• Large tread area for high flotation in loose, sandy soil and volcanic ash
• Diamond lug pattern resists side slip and provides steady, straight-ahead pull
• Ideal for golf courses, parks, citrus groves and highway mowing

ALL WEATHER RADIAL
Maximum Flotation With Minimum Soil Disturbance
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• Ideal for golf courses, parks, citrus groves and highway mowing
**DYNA TORQUE II**  
**High-Traction Efficiency, Long Tire Wear**  
- Multi-angle lug pattern that strengthens each lug like corrugation strengthens steel  
- Each lug tapers into a deep undertread for firm lug support and slow, even wear

**DURATORQUE**  
**Built For Traction, Long Wear, Dependable Service**  
- Affordable, durable and dependable tire for tractors operating in general farming applications  
- Proven single-lug design provides long, even wear, as well as good self-cleaning traction  
- Computer design technology was applied to create a ‘natural’ shape casing that improves the overall tire body life

**POWER TORQUE**  
**Established Tread Design For Tough Service**  
- Goodyear's exclusive zigzag lug design – angle braced for strength, buttressed to get wider as the lugs wear  
- Made with Goodyear's specially tempered cord  
- The rim is protected by a reinforced shield that resists damage from dirt, rocks and stubble
IT510 RADIAL
Aggressive Tread, Better Traction
- Overlapping lug/block pattern that provides strategically angled biting surfaces
- "Natural" shape molding puts a larger, more effective contact patch on the ground compared to both bias and traditional molded radials
- Larger contact patch and more aggressive tread design deliver impressive increases in traction

IT520 RADIAL
Outstanding Traction In Commercial Applications
- Excellent self-cleaning
- Reinforced lugs for deeper grip
- Extended wear

IT530 RADIAL
Excellent Hard Surface Traction
- High puncture resistance
- Refined road comfort
- Long-wearing tread
- Superior lateral tread stability
AVAILABLE PATTERNS

**IT515 HS**
**Solid Performance On Hard Ground**
- Especially designed for hard surfaces such as rock and concrete
- Geared to increasing wear and performance under these conditions

**INDUSTRIAL SURE GRIP**
**Positive Traction For Both Field And Highway Use**
- Reinforced lugs for industrial use

**SURE GRIP LUG**
**Wide, Flat Tread For Firm Ground Contact**
- Unique lug design for tough traction and lasting tread life

**IT525 INDUSTRIAL BIAS**
**Built For Backhoe Loader Service**
- Provides smooth ride, good traction and extended working life
- More lugs for improved puncture resistance
- "Natural" shape for better carcass durability
FREE-ROLLING STEER TIRES

AVAILABLE PATTERNS

FREE-ROLLING STEER TIRES
BIAS PLY F-1 / F-2 / F-2M

SINGLE RIB
Constructed For Easy Steering In Soft Soil
• Provides easy, sure-footed steering in soft soil such as rice fields and other soggy areas
• Tread rubber is compounded to resist cutting and chipping
• Cord body is built for high bruise resistance

TRIPLE RIB HD
For Precise Steering, Stability And Long Tire Life
• Excellent steering tire offering good flotation and improved mobility
• Deep, wide center rib gives improved steering in loose, cultivated soil
• Even load distribution on the center and shoulder ribs give excellent wear characteristics

DYNA RIB
Improved Steering And Roadability
• Four ribs offer excellent flotation and mobility, even in soggy conditions
• Durable nylon cords and tough rubber compounds provide outstanding wear and an easy ride in the field or on the road

FOUR RIB
Improved Performance At An Economy Price
• Uniform pressure distribution and improved mobility for today's easy steering tractors
• Durable nylon cord body offers outstanding bruise resistance

SUPER RIB
First Choice For Heavy Duty Service
• Easy-steering tire for good flotation and mobility
• High, wide center rib provides control, helps to prevent bruise damage, and eliminates soil clog
• Side ribs provide stability

TRIPLE RIB R/S
For Precise Steering, Stability And Long Tire Life
• Heavy-duty cord construction resists cuts, bruises and punctures
• Wide center rib provides enhanced steering ability
• Deep, wide ribs for rugged performance
FREE-ROLLING STEER TIRES  BIAS PLY F-3

LABORER
Built For Heavy-Duty Industrial Traction Front Wheels

- Offers traction for tough industrial service with no sacrifice in steerability
- Cord body is 3-T nylon cord for stamina and bruise resistance

MULTI-RIB
Designed Primarily For Industrial Tractors

- Broad, round-shoulder profile for go-anywhere mobility
- Five-ib design for easy steering
- Reinforced sidewall withstands scuffing, abrasions and bruises
SMOOTH TIRE
Special Equipment Tire
• For use on paving and specialized farm equipment

SMOOTH COMPACTOR
Specialty Service Tire
For Paving And Equipment And Rollers
**RIB IMPLEMENT**
Easy Operation For Many Types
Of Equipment
- Designed for dependable year-round service
  on and off the highway
- Five riding ribs give easy rolling performance
  on mowers, rake casters and other
  free-wheeling equipment
- Raised diamond scuff band protects against
  abrasion and sidewall bruises

**FARM UTILITY**
Outstanding Value Matches Its Versatility
- Designed for use on wagons or
  farm implements
- Offers high flotation and good mobility
  in the field
- Multi-rib tread rolls easily, with minimum
  ground compaction

**DRILL RIB**
For Complete Ground Coverage By
Grain Drills
- Shoulder ridges and smooth center provide
  distinctive markings in the soil to aid in getting
  complete coverage
FARM HIGHWAY SERVICE

Premium Highway Speed Implement Tire

• Designed for implements and wagons used at highway speeds
• F-1 suffix, signifying Department of Transportation (D.O.T.) approval at highway speed
IMPLEMENT TIRES  BIAS PLY I-3

SURE GRIP TRACTION
Maximum Traction For All Farm Implements
• Tread pattern offers the ultimate in traction for all kinds of farm implements

TRACTION IMPLEMENT
Traction Design For Implement Service

SURE GRIP LUG
Wide, Flat Tread For Firm Ground Contact
• Wide, sturdy, overlapping lugs provide good traction and long wear
• Good choice for industrial equipment

SURE GRIP IMPLEMENT
Flared Lug At Center Line For Improved Treadwear
• Flared lug design provides long-lasting tread life
LOGGER LUG II

Designed For Rugged Logging Applications

- Extremely durable carcass and a wide tread design for maximum flotation and soil penetration
- Wears slower and more evenly under heavy loads due to resilient rubber compounds that resist cuts, snags and bruises
- Protective steel belt and a heavy-duty rim shield
AVAILABLE PATTERNS

SPECIAL FLOTATION TIRES

BIAS PLY HF-1 / HF-2 / HF-3 / HF-4

SUPER TERRA-GRIP
SFT105
SOFTRAC
SURE GRIP LUG

TERRA RIB
IT323
SOFTRAC II
SUPERFLOT
SPECIAL FLOTATION TIRES

BIAS PLY HF-1 / HF-2 / HF-3 / HF-4

SUPER TERRA-GRIP XT
SUPER TERRA-GRIP LF
SFT115
SUPER TERRA GRIP LW
CUSTOM FLO GRIP
TUNDRA GRIP/ TUNDRA GRIP LF
XTRA TRAC
SFT115

AVAILABLE PATTERNS
SKID STEER LOADER TIRES

AVAILABLE PATTERNS

BIAS PLY SS-1

IT323
Strong And Durable For Heavy-Duty Applications
• Premium bias ply tire specifically developed for skid steers in heavy-duty applications
• Excellent durability, puncture resistance and traction performance
• Sidewall scuff rib and rim flange shield

SURE GRIP LOADER
SUPER SINGLE /
SURE GRIP LUG
SUPER SINGLE
Wide, Flat Tread For Firm Ground Contact
• Directional design for excellent forward traction and cleaning ability
• For use in soft soil operation where traction and flotation are required

INDUSTRIAL XTRA GRIP
Skid Steer Loader Special Service Tire